

- 1. Assign a device location considering the space requirements.
- Excavate soil for foundations, according to drawing.
 Please note: To achieve maximum stability and safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the steel posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the steel posts.
- 5. Place posts type A (see foundation layout) according to the corresponding number into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!
 Screw together platform and posts by using the center hole in the mounting brackets.

Tighten all screws <u>after having aligned</u> all components. Screw connections see details in attached list.

- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical fall height of the surfacing shall be equal to, or greater than, the free height of fall of the equipment (acc. to EN 1176-1).
- 8. Release for play after concrete foundations have set.
- 9. Check all screw connections acc. to maintenance instructions after 4–5 weeks and retighten, if necessary.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

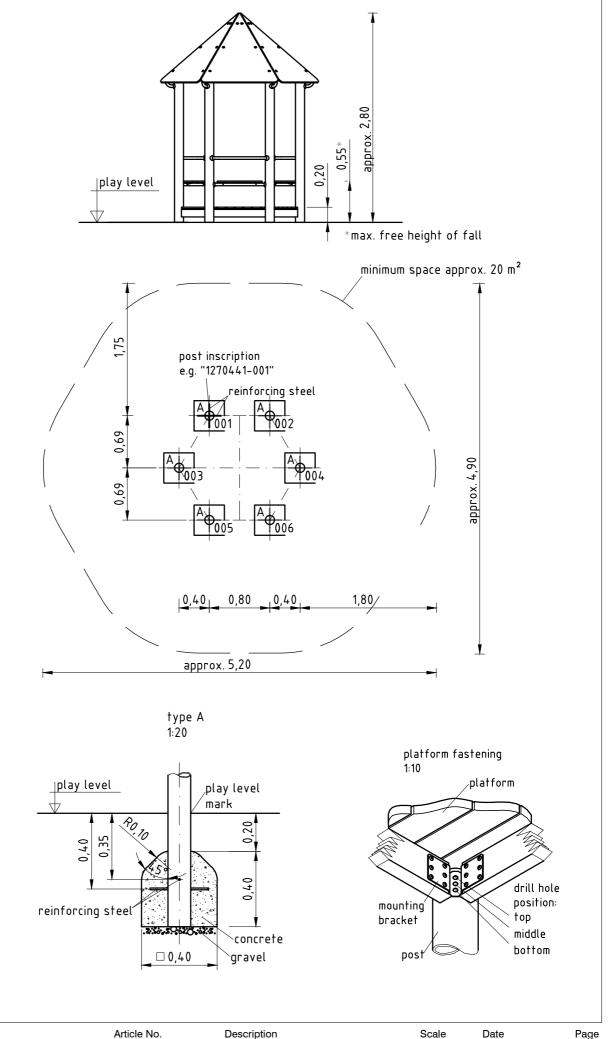
Installation

Article No. **0-62168-500**

Description
K&K Shelter

Scale 1:50 Date **09/15 EB**

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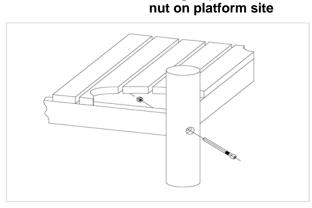
1292225



Item: **0-62168-500** Order: K&K Shelter

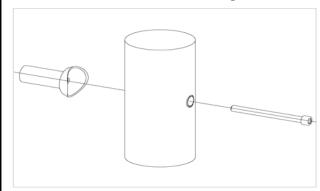
Location: Building Project:

6 x SFES1200001 Fixing of platform at stainless steel post



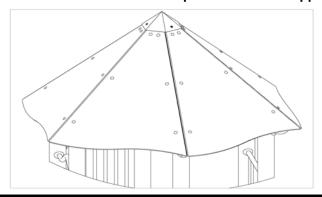
per SC	Total	K&K-Item	Marking
1 x	6 x	3430021	Lock nut M12 DIN985 A2
1 x	6 x	2030651	Cheese head screw M12 x 125 with pin and blue colour mark

18 x SFES1210001 Standard bolting of add-on pieces for fastening of ES120 add-on pieces at steel posts (except platforms)



per SC	Total	K&K-Item	Marking
1 x	18 x		Cheese head screw M12x140 with pin for fastening of ES120-add-on pieces at steel posts (except platforms)

1 x SFAS1240013 Tent roof 6 x 0,80 m with roof hood HPL plates on metal supports and roof hood fastening



per SC	Total	K&K-Item	Marking
36 x	36 x	3430011	Hexagon cap nut M10 DIN986 A2
36 x	36 x	3430014	Washer Ø 10,5 DIN 125 B A2
3 x	3 x	3400673	Dome head security screw M8 x 20 Resistorx A2
3 x	3 x	3430102	Washer Ø 8.4 DIN9021 A2
36 x	36 x	3400138	Mushroom head screw square neck M10x30 DIN 60

6 x SFES1270001 Reinforcing steel for stainless steel posts



per SC	Total	K&K-Item	Marking
2 x	12 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488

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Order:

1292225

K&K Shelter

Item:

0-62168-500

Location: **Building Project:**

1 x SFWZ0000001 **Security TORX wrench TR40**

per SC	Total	K&K-Item	Marking
1 x	1 x	3490081	Security TORX wrench TR40



1 x SFWZ0000009 Hexagon insert socket driver 10mm 1/2" with borehole for Pin



per SC	Total	K&K-Item	Marking
1 x	1 x		Hexagon insert socket driver 10 mm 1/2" with drill hole for Pin

1 x SFWZ0000012 Lubricating metal (30g box) incl. brush



per SC	Total	K&K-Item	Marking
1 x	1 x	5300039	Lubricating metal box à 30g
1 x	1 x	5200026	Brush for lubricating metal