

Installation instruction

1. Assign a location for the equipment considering the space requirement. To ensure safe playing, there ought to be a surrounding area of 1,50 m free from obstacles.
 2. Excavate soil for foundation, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
 3. Grout foundation with compressed concrete C20/25, insert flange frame into concrete 0,40 m below play level according to drawing and exactly align it horizontal with a spirit level.
 4. Put steel tube onto flange frame after concrete foundation has set and screw it down (4 x hexagon nut DIN 985 - M16 - zinc-coated; 4 x washer DIN 125 - ϕ 17 - zinc-coated). Cover foundation with appropriate soil.
 5. **For mounting the effect disc to the steel tube, the screws must slightly be lubricated with the supplied mounting paste!**
- Push the bearing mounted on the round effect disc into the steel tube, align the holes in the two flange rings and screw together (6 x safety screw M8 x 20 - stainless steel; 6 x washer ϕ 8,4 - stainless steel).
6. Check all screw connections according to the maintenance instructions after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

