



1. Assign location of equipment considering the space requirement.
2. Excavate soil for foundation, according to drawing. Please note: To achieve maximum stability and safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, install steel post without ball cone (play level mark=pin complies with installation depth), align it with spirit level and support it for curing time. Chamfer and round off the edges of the foundation. Shut off site.
4. Release for play after concrete foundation has set. Mount the ball cone to the steel post by using the pre-assembled screws and cover the foundation with top soil.
5. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

