

- Assign a device location considering the (minimum) space requirements. Excavate soil for foundations, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the posts and plain base of foundation.
- Insert reinforcing steel into the corresponding holes of the posts.

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blind rivet) complies with the installation depth. Align ever of the play level mark facing into the same direction (see detail or Place posts type A according to the corresponding number layout) into the respective foundation hole. Play level mark (=aluminium oundation layout) y post by means (see foundation

detail of play level mark

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play level mark

For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste

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Fighten all screws after having aligned all components.

Grout foundations with compressed concrete C20/25, chamfer and round crew connections see details in attached list

off the edges, cover the foundations with surfacing material which meets equipment (according to EN 16630:2015) the surfacing is equal to, or greater than, the free height the requirements for impact attenuation so that the critical fall height of of fall of the

post

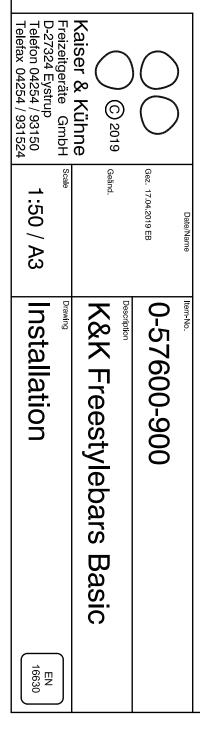
Release for play after concrete foundations have set

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According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Allen screws etc.) and all specific documents which are or may be useful for safety management (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the Please ensure that all special tools supplied (e.g. Allen key for secured

tightening the screws. It is NOT possible Necessarily insert all attachment parts before them afterwards. to insert



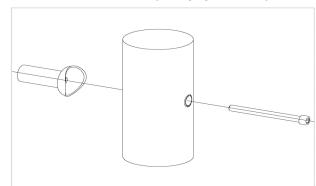


Item: **057600900** Order: 1293667

Freestylebars Basic

Location: Building Project:

8 x SFES1210001 Standard bolting of attachment parts (except platforms) to stainless steel posts



per SC	Total	K&K-Item	Marking
1 x	8 x	2030168	Cheese head screw with pin M12x140

4 x SFES1270001 Reinforcing steel for stainless steel posts



per SC	Total	K&K-Item	Marking
2 x	8 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488

1 x SFWZ0000009 Hexagon insert socket driver 10mm 1/2" with borehole for Pin



per SC	Total	K&K-Item	Marking
1 x	1 x		Hexagon insert socket driver 10 mm 1/2" with drill hole for Pin

1 x SFWZ0000013 Lubricating metal, twin bag (2 x 4 g)



per SC	Total	K&K-Item	Marking
2 x	2 x	5300024	Metaflux fitting lubricant 2x4 g