

- Assign a device location considering the space requirements (impact area). Slide direction recommended: north-east or in half-shade of trees.
- Excavate soil for foundations, according to drawing.
 Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the steel posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the steel posts.
- 5. Place posts type A (see foundation layout) according to the corresponding number into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!

 Tighten all screws after having aligned all components.

 Install the slide exit with an inclination of 5° in sliding direction.

 Screw connections see details in attached list.
- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical fall height of the surfacing is equal to, or greater than, the free height of fall of the equipment (acc. to EN 1176-1). The run-out section fall zone must have surfacing with a critical fall height of at least 1000mm (acc. to EN 1176-3).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4–5 weeks and retighten, if necessary.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

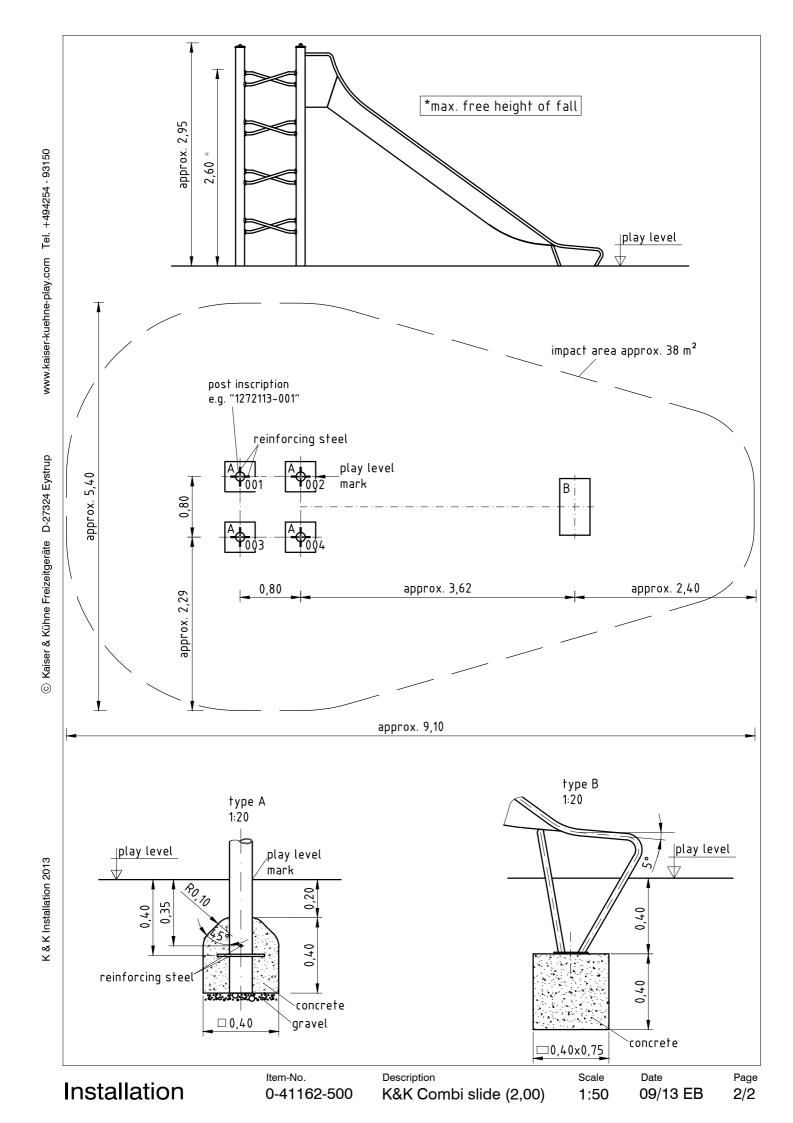
Description K&K Combi slide (2,00)

Scale **1:50**

Date **09/13 EB**

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Item-No.



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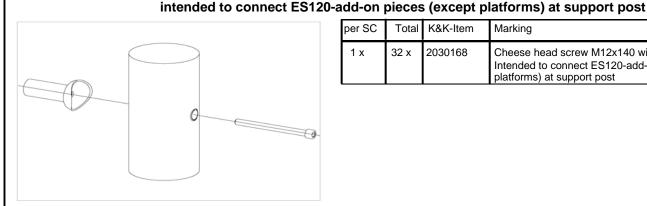


0-41162-500 Item: Order:

K&K Combi slide (2,00)

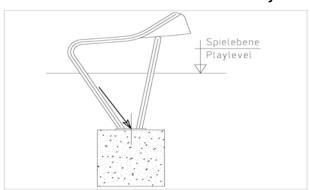
Location: **Building Project:**

32 x SFES1210001 Standard bolting of add-on pieces



per SC	Total	K&K-Item	Marking
1 x	32 x		Cheese head screw M12x140 with pin Intended to connect ES120-add-on pieces (except platforms) at support post

1 x SFAS1070006 Slide run-out section (up to 2,00 m) on foundation stone bolt assembly



per SC	Total	K&K-Item	Marking
2 x	2 x		Set of stone bolts for slide run-out section M12x160

1 x SFWZ0000009 Hexagon insert socket driver 10mm 1/2" with borehole for Pin



per SC	Total	K&K-Item	Marking
1 x	1 x	2030170	Hexagon insert socket driver 10 mm 1/2" with drill hole for Pin

1 x SFWZ0000013 Lubricating metal, twin bag (2 x 4 g)



per SC	Total	K&K-Item	Marking
2 x	2 x	5300024	lubricating metal 4g