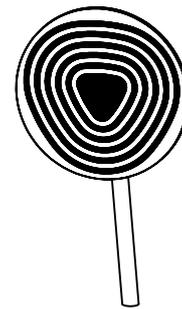


1. Assign location of equipment considering the space requirement.
2. Excavate soil for foundations, according to drawing. Please note: To achieve a maximum of stability and a safe installation a normal level of soil solubility is required.
3. Grout in foundations with compressed concrete C20/25 (=PG75), insert flange frame into concrete 0,40 m below playlevel according to drawing and align with spirit level.
4. Put steel tube onto flange frame after concrete foundations have set and screw it down. Cover foundations with soil.
5. **Attention: For installation of the effect disc the screws have to be lubricated thinly with installation paste!**  
Connect top flange ring and effect disc with 6 safety screws M10 x 30. Use 2 washer  $\phi 10,5$  per screw. Please pay high attention to the fact that the safety screws are screwed down **exactly in the holes. If they do not meet the holes accurately the thread in the effect disc will be destroyed.**
6. Check all screw connections according to maintenance instructions after 4-5 weeks and screw down again if necessary.



Please take care that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the responsible persons.

