

(For further details see attached list):

- 1. Fasten platforms to the posts by using the <u>upper</u> hole in the mounting brackets (each with 4x cylinder screw with pin -M12 x 125-A2; 4x prevailing torque type nut DIN 985-M12-A2, platform side).
- 2. Keep in mind that for posts 002 and 006 plus 003 and 007, the drilled hole in the flat bar (bearer cable support) is positioned 20 mm lower (level with the middle hole in the mounting brackets for the platform fastening): each with 2x cylinder screw with pin-M12x130-A2; post sided washer DIN 1440-14-A2; prevailing torque type cap nut DIN 985-M12-A2.
- 3. Before inserting the tensioning screws through the cable guidance into the tensioning device (rectangular tube) below the platform, the first slat at the platform edge must be unscrewed.
 - <u>After concrete foundations have set</u>, adjust sag of the suspension bridge such that the chains hang freely; any load or weight must only be carried by the suspension cables.
- 4. After tensioning the suspension cables, the square platforms must be covered by wooden slats from below (97 x 30) with wood screws (Spax 5.0x70-Torx-A2). The delivery includes the pre-drilled slats numbered with reference to the corresponding platform.

platform orientation 1:100



1. Assign a device location considering the space requirements (impact area).

- 2. Excavate soil for foundations, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the posts.
- 5. Place posts type A according to the corresponding number (see foundation layout) into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation

Screw together platforms and posts by using the upper hole in the mounting brackets.

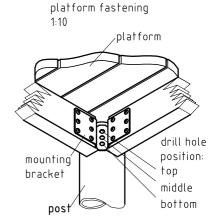
Tighten all screws after having aligned all components.

Screw connections see details in attached list

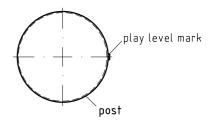
- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical fall height of the surfacing is equal to, or greater than, the free height of fall of the equipment (acc. to EN 1176-1).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

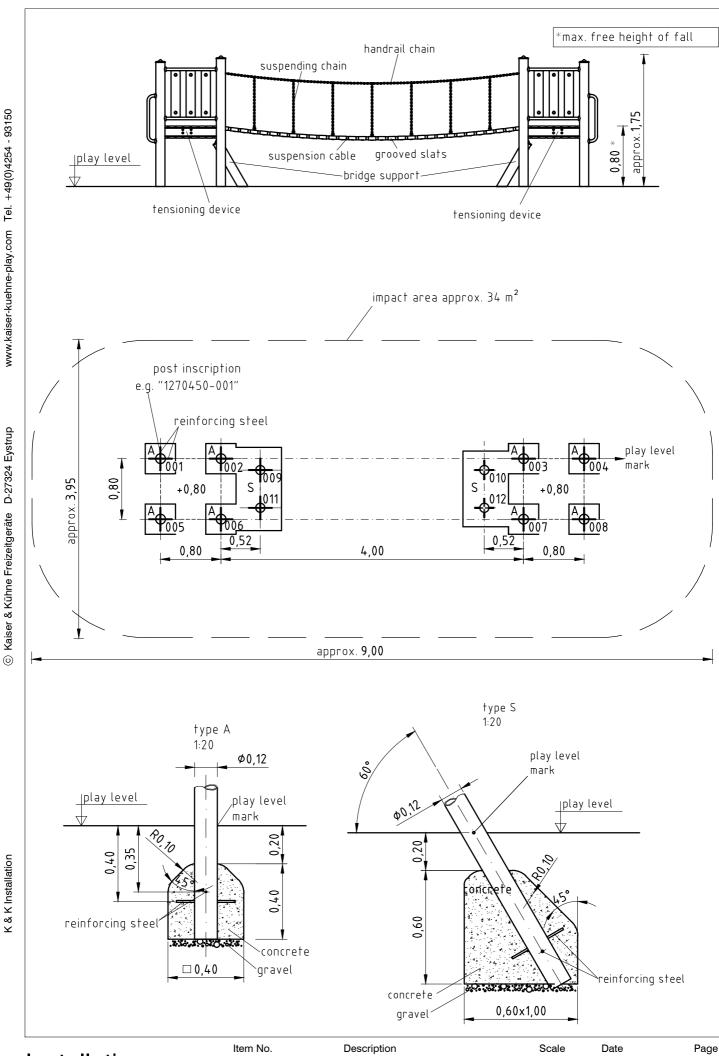
Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.



detail of play level mark 1:5





Installation

0-28181-501

K&K Bridge combination

1:50

04/16 EB

3/3

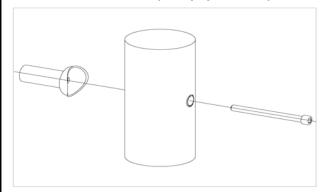


Item: **028181501** Order: 1292510

K&K Bridge combination

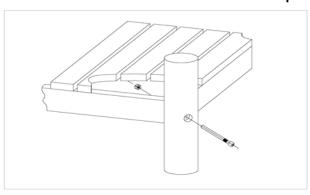
Location: Building Project:

44 x SFES1210001 Standard bolting of attachment parts (except platforms) to stainless steel posts



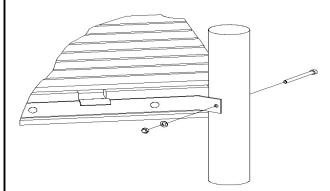
| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|------------------------------------|
| 1 x | 44 x | 2030168 | Cheese head screw with pin M12x140 |

8 x SFES1200001 Platform fastening to stainless steel post, nut on the side of the platform



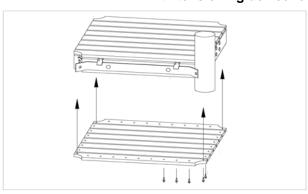
| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|--------------------------------------|
| 1 x | 8 x | 3430021 | Lock nut M12 DIN985 A2 |
| 1 x | 8 x | 2030651 | Cheese head screw with pin M12 x 125 |

4 x SFES1200008 Suspension bridge cable track duct at platform, fastening of sheet metal to stainless steel post



| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|--------------------------------------|
| 1 x | 4 x | 2030169 | Cheese head screw with pin M12 x 130 |
| 1 x | 4 x | 3430129 | Washer Ø 14 DIN1440 A2 |
| 1 x | 4 x | 3430051 | Hexagon cap nut M12 DIN 986 A2 |

2 x SFAS1200015 Bottom cladding of square platforms 0,80 x 0,80 m with tensioning device for a suspension bridge



| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|---|
| 38 x | 76 x | 3410055 | SPAX screw Ø 5,0 x 70 Torx A2 with partial thread |

1292510

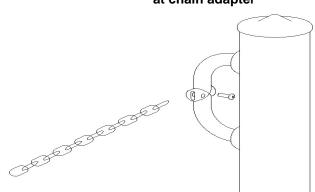


Item: **028181501** Order:

K&K Bridge combination

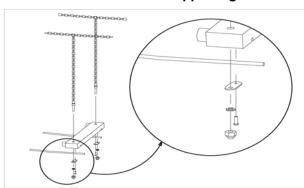
Location: Building Project:

4 x SFAS1200006 Handrail chain for suspension bridge at chain adapter



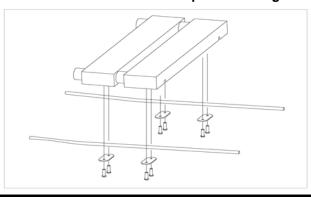
| 1 | per SC | Total | K&K-Item | Marking |
|---|--------|-------|----------|--|
| | 1 x | 4 x | 3400676 | Oval head security bolt M8 x 25 Resistorx A2 |

1 x SFAS1200012 Suspension chain and wooden slats on supporting cable for suspension bridges



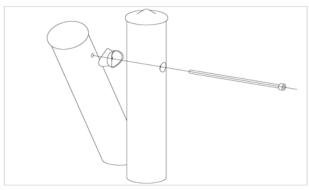
| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|---|
| 14 x | 14 x | 3430051 | Hexagon cap nut M12 DIN 986 A2 |
| 14 x | 14 x | 3410056 | Round head wood screw 6 x 30 DIN40096 A2 T25 |
| 14 x | 14 x | 3430025 | Washer Ø 13 DIN125 A2 |
| 14 x | 14 x | 2000930 | sheet metal strap for suspension chains and slats |

1 x SFAS1200009 Wooden slats on suspension cables for suspension bridges



| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|--|
| 96 x | 96 x | 3410056 | Round head wood screw 6 x 30 DIN40096 A2 T25 |
| 48 x | 48 x | 2000931 | sheet metal closing strap for slats |

4 x SFES1200011 Stainless steel support post with screw thread



| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|--------------------------------------|
| 1 x | 4 x | 2030247 | Cheese head screw with pin M12 x 255 |



028181501 1292510 Item: Order: K&K Bridge combination

Building Project: Location:

12 x SFES1270001 Reinforcing steel for stainless steel posts



| 1 | per SC | Total | K&K-Item | Marking |
|---|--------|-------|----------|--------------------------------------|
| | 2 x | 24 x | 2130000 | Reinforcing steel Ø 10 x 310 DIN 488 |

1 x SFWZ0000009 Hexagon insert socket driver 10mm 1/2" with borehole for Pin



| 1 | per SC | Total | K&K-Item | Marking |
|---|--------|-------|----------|---|
| | 1 x | 1 x | 2030170 | Hexagon insert socket driver 10 mm 1/2" with drill hole for Pin |

1 x SFWZ0000012 Lubricating metal (30g box) incl. brush



| per SC | Total | K&K-Item | Marking |
|--------|-------|----------|-----------------------------|
| 1 x | 1 x | 5300039 | Lubricating metal box 30g |
| 1 x | 1 x | 5200026 | Brush for lubricating metal |