



1. Assign a device location considering the space requirement.
2. **For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!**
3. Mount components of unit, according to drawing.
4. Excavate soil for foundations, according to drawing.  
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
5. Put unit into holes of foundations. Align with spirit level in both directions (vertically/horizontally). Support unit under observance of safety-related specifications, if necessary.
6. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with soil (acc. to DIN EN 1176-1).
7. Release for play after concrete foundations have set.
8. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to DIN EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

