



1. Assign location of equipment considering the (minimum) space requirement.
2. Excavate soil for foundation, according to drawing.  
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert foundation anchorage 0,40 m below play level (according to drawing) and align it with spirit level.  
Install foundation anchorage **on a level with top edge of foundation** (see detail).
4. After concrete foundation has set, fix equipment to foundation anchorage as follows:  
Digger base - washer - self-locking nut M16.
5. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible .