



1. Assign a location for the equipment considering the impact area (minimum space).
2. Excavate soil for foundation, according to drawing.  
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert foundation anchorage into concrete 0,43 m below play level according to drawing and align it with a spirit level.  
Install foundation anchorage **on a level with top edge of foundation** (see detail).
4. After concrete foundation has set, fix equipment to foundation anchorage as follows:  
Flange of bearing - washer - safety nut M16.
5. Refill the hole with the excavated soil and compress it.  
The soil characteristics of the impact area surrounding the equipment must have an appropriate level of shock absorption corresponding to a free height of fall of at least 600 mm (according to EN 1176-5).
6. Check all screw connections according to maintenance instructions after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.