



1. Assign location of equipment considering the space requirement.
2. **Attention! For installation of the pre-assembled components and/or single parts the screws have to be lubricated with installation paste!**
3. Screw up components of unit, according to drawing.
4. Excavate soil for foundations, according to drawing.  
Please note: To achieve a maximum of stability and a safe installation a normal level of soil solubility is required.
5. Put unit into holes of foundations. Playlevel mark conforms to the mounting depth of post. Align with spirit level in both directions (vertical/horizontal).
6. Grout in foundations with compressed concrete C20/25, chamfer the edges and cover with soil (acc. to EN 1176 - 1).
7. Release for play after concrete foundations have set
5. Check all screw connections according to maintenance instructions after 4-5 weeks and screw down again if necessary.

Please take care that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the responsible persons.

