



1. Assign location of equipment considering the space requirement. It is essential to cover the impact area with a shock-absorbing surface which meets the requirements for a critical fall height of at least 1000 mm (acc. to EN 1176-1)
2. Excavate soil for foundation, according to drawing.
3. Grout foundation with compressed concrete C20/25, insert flange frame into concrete according to drawing and align with spirit level.
4. After concrete foundation has set, unscrew and remove both cover panels marked by an X, place the rotor onto the flange frame and fasten it. Afterwards tighten the cover panels.
5. Check all screw connections after one month, and if necessary screw down again.

**detail flange frame
scale 1:10**



