



1. Assign a location for the equipment considering the impact area (falling space).
2. Excavate soil for ground anchorage, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Place pre-assembled unit into the foundation hole, support it temporarily and align it with a spirit level.
4. With loose particulate material (e.g. bark, woodchip, gravel or sand), it is essential to cover the base plate of the ground anchorage by compressed concrete C20/25 of 10cm thickness (size see top view). Afterwards backfill the foundation hole and compress the soil.
5. The soil characteristics of the impact area surrounding the equipment must have an appropriate level of shock absorption corresponding to a free height of fall of at least 600 mm (according to EN 1176-6).
6. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.