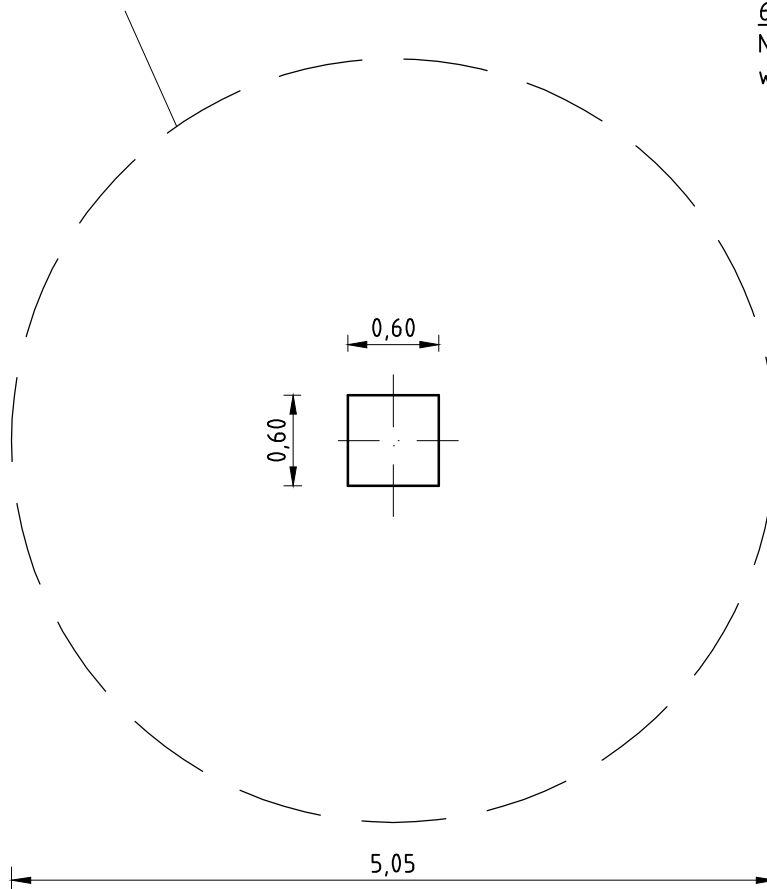
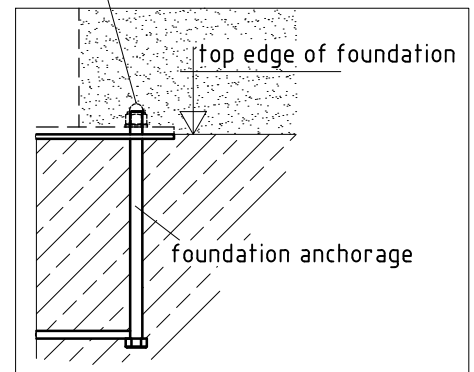


1:20

impact area, approx. 21 m<sup>2</sup>  
(impact attenuating surface required)



6x screw connection:  
Nylon lock nut DIN 986-M16, zinc-coated;  
washer DIN 125-17, zinc-coated



foundation anchorage  
1:10

1. Assign a location for the equipment considering the (falling) space requirements/impact area.
2. Excavate soil for foundation, according to drawing.  
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert foundation anchorage into concrete at 0,40 m below play level (according to drawing) and align it with spirit level.  
Insert foundation anchorage into concrete **on a level with top edge of foundation** (see detail).
4. Fix equipment to foundation anchorage after concrete foundation has set.
5. Due to forced movement, it is essential to cover the impact area with a surface which meets the requirements for a critical fall height of at least 1000 mm (acc. to EN 1176-5).
6. Check all screw connections according to maintenance instructions after 4-5 weeks and retighten, if necessary.

Please take care that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the responsible persons.