



1. Assign location of equipment considering the impact area (falling space).
2. Excavate soil for foundation, according to drawing.
Please note: To achieve maximum stability and safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert foundation anchorage into concrete according to drawing and align it with spirit level.
Install foundation anchorage **on a level with top edge of foundation** (see detail).
4. Fix equipment to foundation anchorage after concrete foundation has set.
5. Due to forced movement, it is essential to cover the impact area with a surface which meets the requirements for a critical fall height of at least 1000 mm (acc. to EN 1176-5).
6. Check all screw connections according to maintenance instructions after 4-5 weeks and retighten, if necessary.

Please ensure that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.