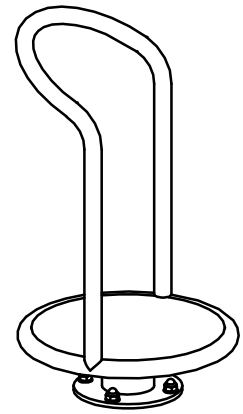
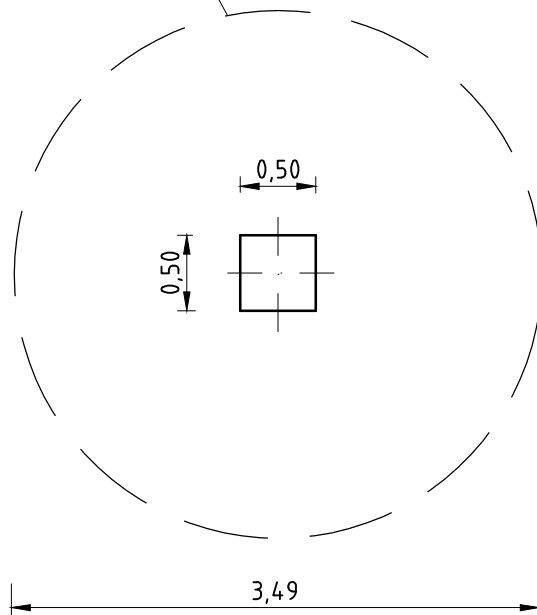


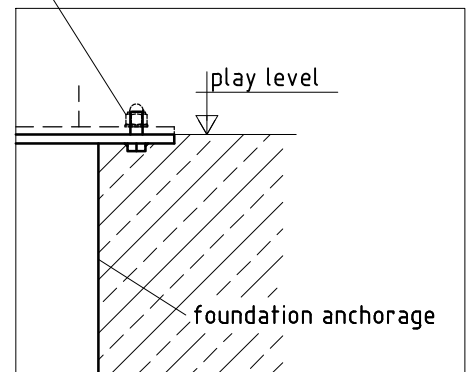
*free height of fall=0,15m

impact area, approx. 10 m^2
(impact attenuating surface required)



1:20

4x screw connection:
prevailing torque type cap nut DIN 986-M16,
zinc-coated;
washer DIN 125-17, zinc-coated



detail of foundation anchorage
1:10

1. Assign a location for the equipment considering the (minimum) space requirements/impact area.
2. Excavate soil for foundation, according to drawing.
Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert foundation anchorage into concrete according to drawing and align with spirit level.
4. After concrete foundation has set, fix equipment to depth anchorage in the following order: flange of bearing - washer - cap nut M16.
5. Due to forced movement, it is essential to cover the impact area with a surface which meets the requirements for impact attenuation so that the critical height of the surfacing is equal to or greater than the free height of fall (acc. to EN 1176-1).
6. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary.

Please take care that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible .