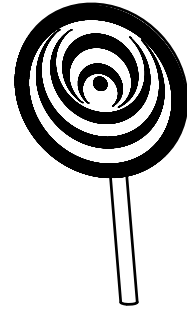


1. Assign a location for the equipment considering the space requirements.
2. Excavate soil for the foundation, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
3. Grout foundation with compressed concrete C20/25, insert flange frame into concrete 0,40 m below play level according to drawing and align it with a spirit level.
4. After concrete foundation has set, place steel tube onto flange frame and fasten it. Cover foundation with soil material.
5. **Attention: For installation of the effect disc, the screws slightly have to be lubricated with installation paste!**
Connect top flange ring and effect disc with six safety screws M10x25-A2. Use one washer $\phi 10,5$ -A2 per screw. It is essential to center the screws in the blind holes. **Otherwise, tilting will destroy the threads.**
6. Check all screw connections according to maintenance instructions after 4-5 weeks and retighten, if necessary.



Please ensure that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible .

