

For the gargoyle connection, see separate installation No. 0-33125-000

- 1. Assign a location for the equipment considering the (minimum) space requirements/impact area.
- 2. Excavate soil for foundations, according to drawing. Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. For installation of the pre-assembled components and/or single parts, the screws slightly have to **lubricated with installation paste!**

Tighten all screws after having aligned all components.

Screw connections see details on attached list.

- 4. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundation surfacing material which meets the requirements for impact attenuation so that its critical fall height is equ or greater than the maximum free height of fall of the equipment (acc. to EN 1176-1).
- 5. Release for play after concrete foundations have set.
- 6. Check all screw connections acc. to maintenance instructions after 4–5 weeks and retighten, if necessary.

Please take care that all special tools (e.g. Allen key for secured Allen screws etc.) and all specific documer which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the responsible pers

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

Installation

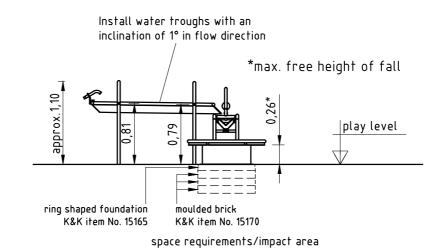
Item-No. 0-34030-000 Description

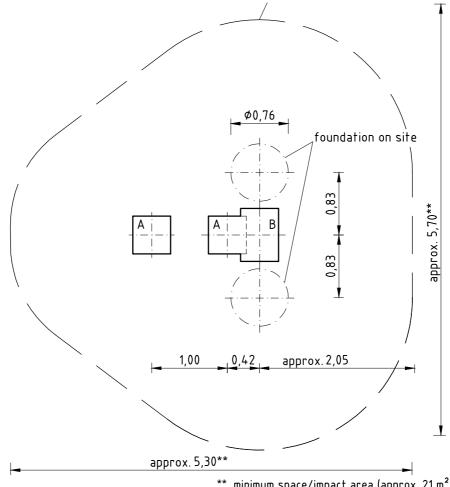
K&K Water play structure

Scale 1:50 04/14 EB

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For a safe and static installation of the mixing plate, an additional (ring shape) site-mixed concrete foundation is necessary. The size (especially the depth) depends on the soil conditions on site. On request, a corresponding ring foundation and additional moulded bricks are available with delivery. The mixing plate flange can either be connected to the foundation by using stone bolts or concrete dowels or simply by bricking up with a mortar joint.





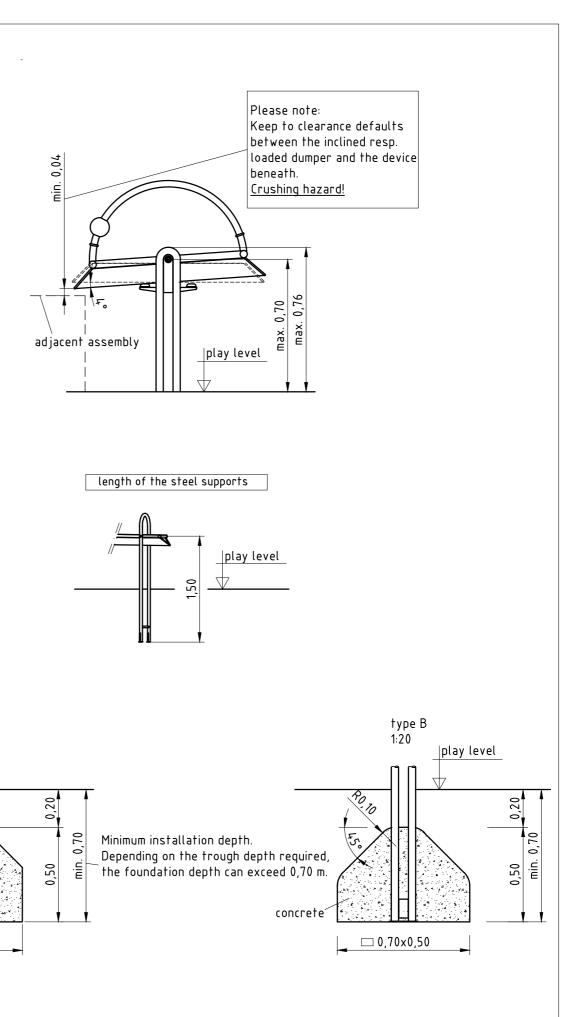
minimum space/impact area (approx. 21 m²) Its size only applies to the arrangement of the water play elements represented. With a modified arrangement, the impact area must be readapted.

Item-No. 0-34030-000 Description

Scale 1:50

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concrete



type A

1:20

□ 0,50

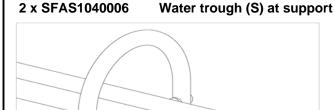
play level



Item: **0-34030-000** Order: 1294312

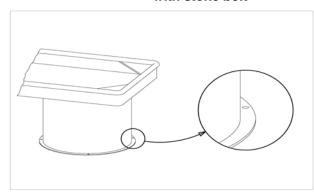
K&K Water play structure

Location: Building Project:



per SC	Total	K&K-Item	Marking
2 x	4 x	3400286	Dome head security bolt M10x50 Resistorx A2

8 x SFAS1040011 Tighten cylinder base plate on concrete foundation with stone bolt



per SC	Total	K&K-Item	Marking
1 x	8 x		Fastening set water play equipment M10x160 A2 stone bolt/washer/nuts

1 x SFWZ0000002 Security TORX wrench TR45



per SC	Total	K&K-Item	Marking
1 x	1 x	3490033	Security TORX wrench TR45

1 x SFWZ0000013 Lubricating metal, twin bag (2 x 4 g)

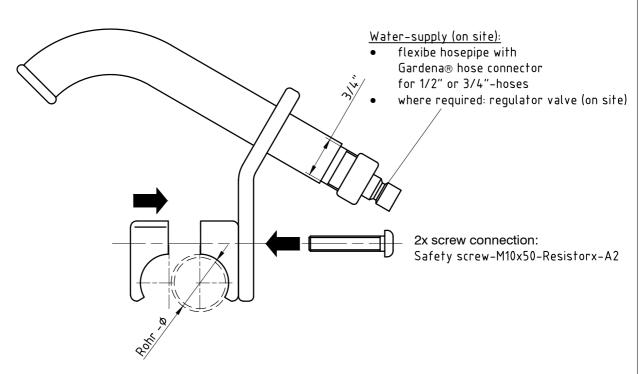


per SC	Total	K&K-Item	Marking
2 x	2 x	5300024	lubricating metal 4g

- 1. Attach assembly to pipe or rod ϕ 33,7 mm or 38 mm with clamp-connection (see figure below)
- Please take care to comply with instructions acc. to
 EN 1176-1 / 4.2.7 (Protection against entrapment)
 Do not create entrapment hazards (unallowable openings)
- by installation.
 Check all screw connections according to maintenance instructions after 4-5 weeks and screw down again, if necessary.

Please ensure that all special tools (e.g. special Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.





Pipe outside-diameter: Ø33,7 clamp part K&K-item: 2030322 und 2030325

Ø38 clamp part K&K-item: 2030322 und 2030291

Maßstab

Stand

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