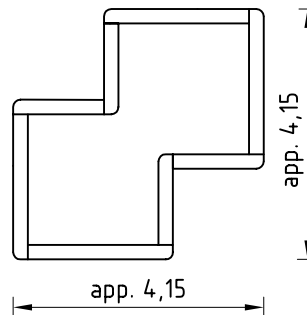


scale 1:20



1. Assign location of equipment considering the space requirement.
2. Excavate soil for foundations, according to drawing.
3. Put pre-assembled side parts of sand box acc. to their mark (1-1, 2-2, ...) and together with angle brackets into holes of foundations.

4. **Attention! For installation of the pre-assembled components the screws have to be lubricated with installation paste! Tighten all screws after having aligned all components.**

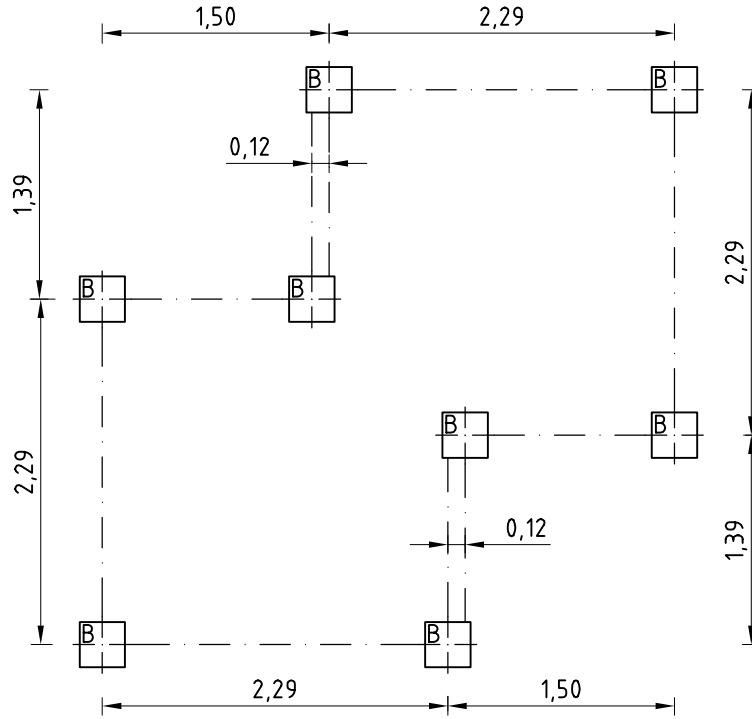
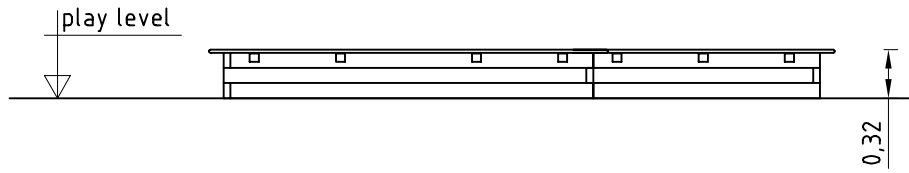
Screw connections:

side parts of sand box:

- cup square bolt DIN 603 - M12 x 65
- washer DIN 125 - 13
- cap nut DIN 986 - M12

5. Grout in foundations with compressed concrete PG75, chamfer the edges and cover with sand 0,20 (according to EN 1176 - 1)
6. Release for play after concrete foundations have set.
7. Check all screw connections after one month, and if necessary screw down again. Cover screw-head with protecting cap.

Tools: socket spanner 19



Typ B  
scale 1:20

