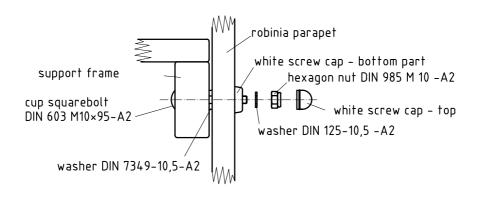
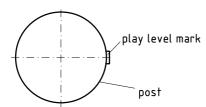


X fastening of wooden parapet (1,60 m high between post 008 and 011) to platform support frame scale 1:5

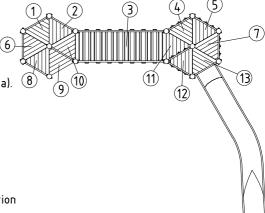
Drill both parapet slats and support frame in the middle and screw together as shown:



detail of play level mark



platform direction/ -no. 1:100



- Assign a device location considering the space requirements (impact area).
 Slide direction recommended: north-east or in half-shade of trees.
- Excavate soil for foundations, according to drawing.
 Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the posts and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the posts.
- 5. Place posts type A according to the corresponding number (see foundation layout) into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!

Screw together platforms and posts by using the respective hole in the mounting brackets (according to chart).

Tighten all screws after having aligned all components.

Install the slide exit with an inclination of 5° in sliding direction. Screw connections see details in attached list.

We recommend not to insert the protection caps enclosed before first maintenance as they are only suitable for one-time use (see description in item No. 9).

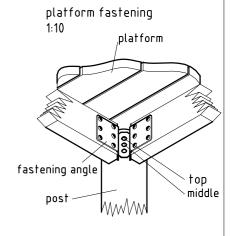
- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that its critical fall height is equal to or greater than the maximum free height of fall of the equipment (acc. to EN 1176-1). The run-out section fall zone must have surfacing with a critical fall height of at least 1000 mm (acc. to EN 1176-3).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4–5 weeks and retighten, if necessary. Afterwards cover the screw heads with protection caps as follows: Insert grey protection caps into the countersunk drills (e.g. for platforms). The non-countersunk drills (e.g. for railings or a slide) have to be covered with the red protection caps by placing them onto the base part. Strongly pound them (e.g. by using a plastic mallet) until they audibly snap into the base part groove.

Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

Necessarily insert all attachment parts before tightening the screws. It is NOT possible to insert them afterwards.

chart for platform fastenings

	fas	tening I	nole
post No.	top	middle	bottom
1		х	
2		х	
3		×	
4		х	
5		×	
6		×	
7		х	
8		х	
9		Х	
10		х	
11		×	
12	Х		
13		Х	

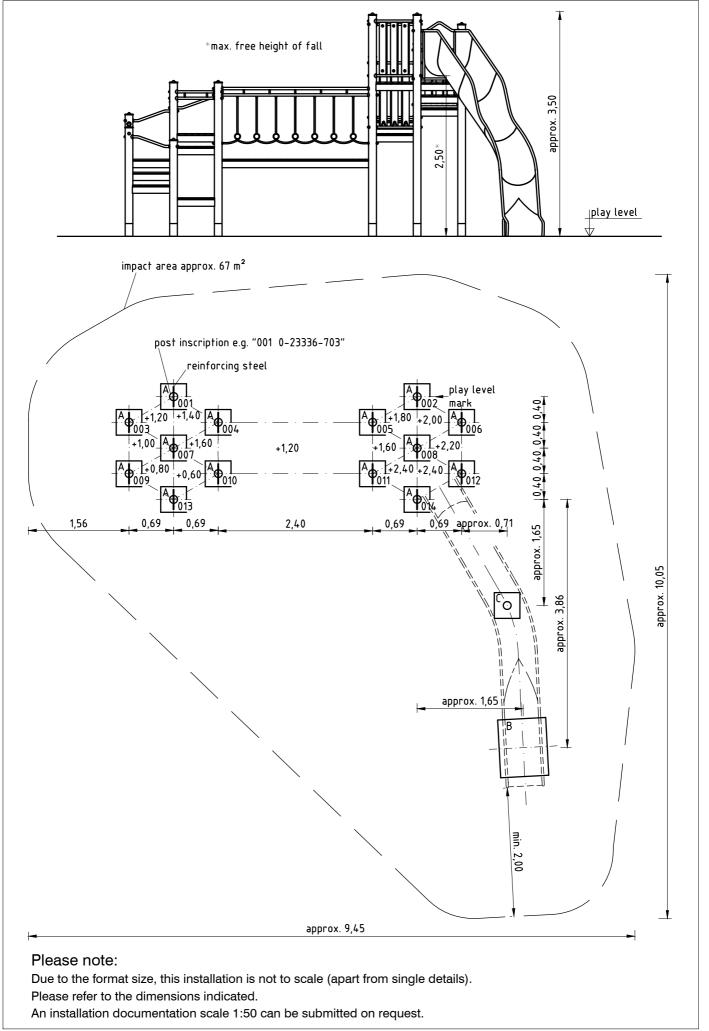


Installation

Item No. 0-23336-703

Description K&K Play structure

Scale **1:50** Date 10/14 EB Page 2/4



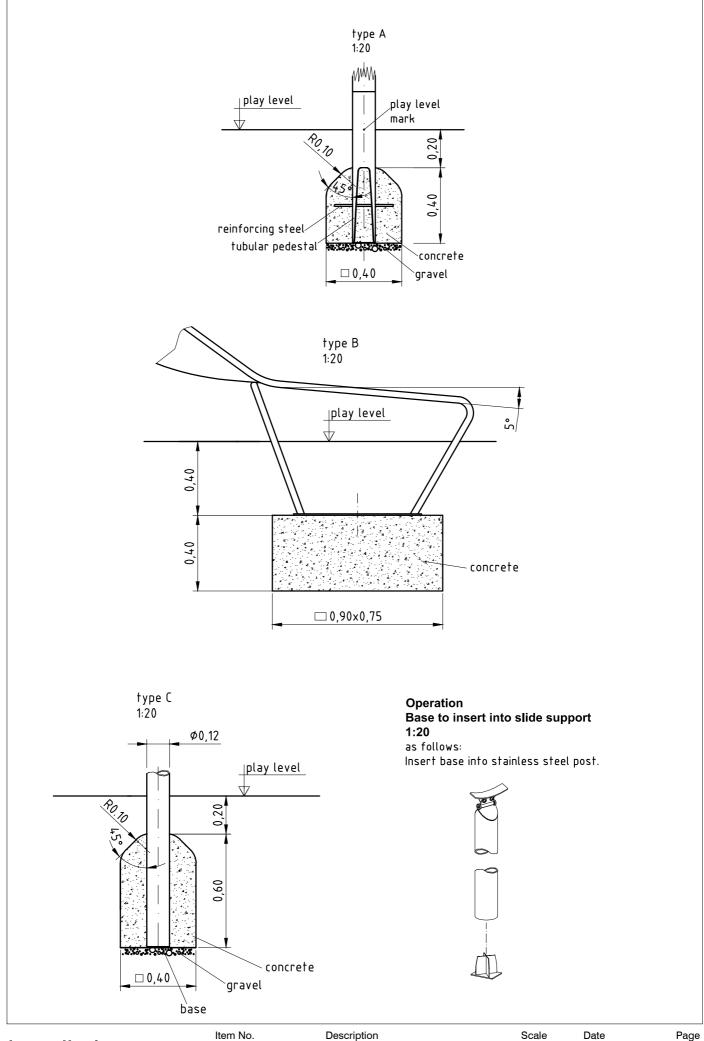
Installation

Item No. 0-23336-703

Description K&K Play structure

Scale Date - 10/14 EB

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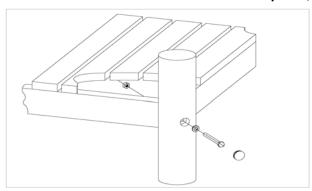


0-23336-703 Item: Order:

K&K Play structure

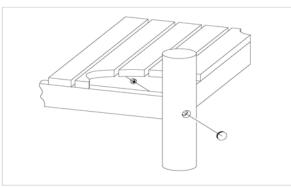
Location: **Building Project:**

39 x SFRS1200001 Platform at robinia posts, nut on platform side



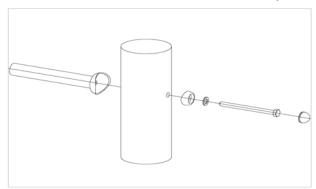
per SC	Total	K&K-Item	Marking
1 x	39 x	3400700	Hexagon head screw M12 x 120 DIN931 A2 with screw security coating/FGB red
1 x	39 x	3300016	Grey domed plastic cover cap SL 36 G
1 x	39 x	3430129	Washer Ø 14 DIN1440 A2
1 x	39 x	3430021	Lock nut M12 DIN985 A2

1 x SFRS1200004 Platform at robinia post screw fixed by factory



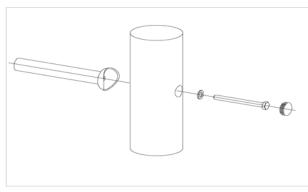
per SC	Total	K&K-Item	Marking
1 x	1 x	3300016	Grey domed plastic cover cap SL 36 G
1 x	1 x	3430021	Lock nut M12 DIN985 A2

44 x SFRS1210001 Standard bolting for parapet, handrail, slide etc. at robinia posts



per SC	Total	K&K-Item	Marking
1 x	44 x	3300055	Screw cap - upper part M12 P2 colour red/RAL 2002 PA6
1 x	44 x	3300054	Screw cap - lower part, domed M12 colour red/RAL 2002 PA6
1 x	44 x	3430025	Washer Ø 13 DIN125 A2
1 x	44 x	3400702	Hexagon head cap screw M12 x 160 DIN931 A2 with screw security coating FGB red

1 x SFRS1230004 Standard bolting of climbing bar, ramp etc. to robinia posts with countersunk holes



per SC	Total	K&K-Item	Marking
1 x	1 x	3300016	Grey domed plastic cover cap SL 36 G
1 x	1 x	3430129	Washer Ø 14 DIN1440 A2
1 x	1 x	3400701	Hexagon head cap screw M12 x 130 DIN931 A2 with screw retention coating/FGB red

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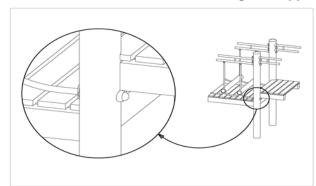


Item: **0-23336-703** Order:

K&K Play structure

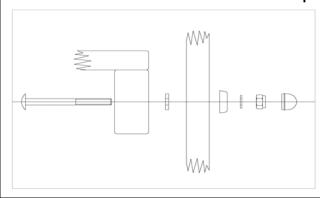
Location: Building Project:

4 x SFRS1200008 Timber course connection-chain for totter bridge at support post



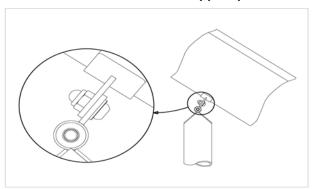
per SC	Total	K&K-Item	Marking
1 x	4 x	3430025	Washer Ø 13 DIN125 A2
1 x	4 x	3300055	Screw cap - upper part M12 P2 colour red/RAL 2002 PA6
1 x	4 x	3430021	Lock nut M12 DIN985 A2
1 x	4 x	3300054	Screw cap - lower part, domed M12 colour red/RAL 2002 PA6

3 x SFAS1210002 Connection of wooden parapet board at platform



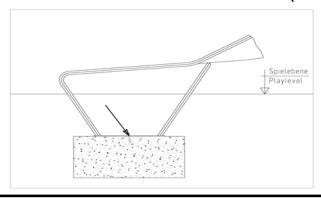
per SC	Total	K&K-Item	Marking
1 x	3 x	3430108	Washer Ø 10,5 DIN 7349 A2
1 x	3 x	3430048	Lock nut M10 DIN 985 A2
1 x	3 x	3430014	Washer Ø 10,5 DIN 125 B A2
1 x	3 x	3300056	Screw cap M 10 P1 (lower part) white RAL 9010 colour white, RAL 9010, PA6
1 x	3 x	3300057	Screw cover cap M 10 P1 (upper part) white colour white, RAL 9010, PA6
1 x	3 x	3400651	Mushroom head screw M10 x 95 DIN603 A2 shortened M10 x 100 DIN603

1 x SFAS1070004 Slide support post below hill slide



per SC	Total	K&K-Item	Marking
2 x	2 x	3430025	Washer Ø 13 DIN125 A2
2 x	2 x	3400622	Dome head security bolt M12 x 25 PinHexagon A2 safety coated thread

1 x SFAS1070007 Slide run-out section (mini) stone bolt assembly



per SC	Total	K&K-Item	Marking
2 x	2 x	1070365	Set of stone bolts for slide run-out section M12x160

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0-23336-703 Item:

K&K Play structure

Building Project: Location:

14 x SFES1270007 Reinforcing steel for tubular pedestals



per SC	Total	K&K-Item	Marking
1 x	14 x	2130000	Reinforcing steel Ø 10 x 310 DIN 488

Order:

1 x SFWZ0000005 Allen key security hex socket AF8

per SC	Total	K&K-Item	Marking
1 x	1 x	3490057	Allen key security hex socket AF8



2 x SFWZ0000012 Lubricating metal (30g box) incl. brush



per SC	Total	K&K-Item	Marking
1 x	2 x	5300039	Lubricating metal box à 30g
1 x	2 x	5200026	Brush for lubricating metal