

- Assign a device location considering the space requirement (impact area). Slide direction recommended: north-east or in half-shade of trees.
- Excavate soil for foundations, according to drawing.
 Please note: To achieve maximum stability and a safe installation, a moderate level of soil solubility is required.
- 3. Pour in a drain layer of gravel of approx. 10 cm thickness between the bottom of the tubular pedestals and plain base of foundation.
- 4. Insert reinforcing steel into the corresponding holes of the tubular pedestals.
- 5. Place posts type A (see foundation layout) according to the corresponding number into the respective foundation hole. Play level mark (=aluminium blind rivet) complies with the installation depth. Align every post by means of the play level mark facing into the same direction (see detail or foundation layout).
- 6. For installation of the pre-assembled components and/or single parts, the screws slightly have to be lubricated with installation paste!
 Screw together platforms and posts by using the middle hole in the mounting brackets.

Tighten all screws <u>after having aligned</u> all components. Install the slide exit with an inclination of 5° in sliding direction.

Screw connections see details in list of screw cases attached.

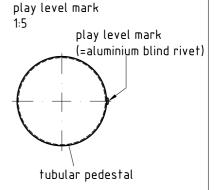
We recommend not to insert the protection caps enclosed before first maintenance as they are only suitable for one-time use (see description in item No. 9).

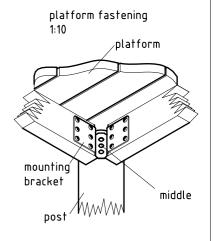
- 7. Grout foundations with compressed concrete C20/25, chamfer and round off the edges, cover the foundations with a surface which meets the requirements for impact attenuation so that the critical fall height of the surfacing is equal to, or greater than, the free height of fall of the equipment (acc. to DIN EN 1176-1).
- 8. Release for play after concrete foundations have set.
- 9. According to maintenance instructions, check all screw connections after 4-5 weeks and retighten, if necessary. Afterwards cover the screw heads with protection caps as follows: Insert grey protection caps into the countersunk drills (e.g. for platforms). The non-countersunk drills (e.g. for railings or a slide) have to be covered with the red protection caps by placing them onto the base part. Strongly pound them (e.g. by using a plastic mallet) until they audibly snap into the base part groove.

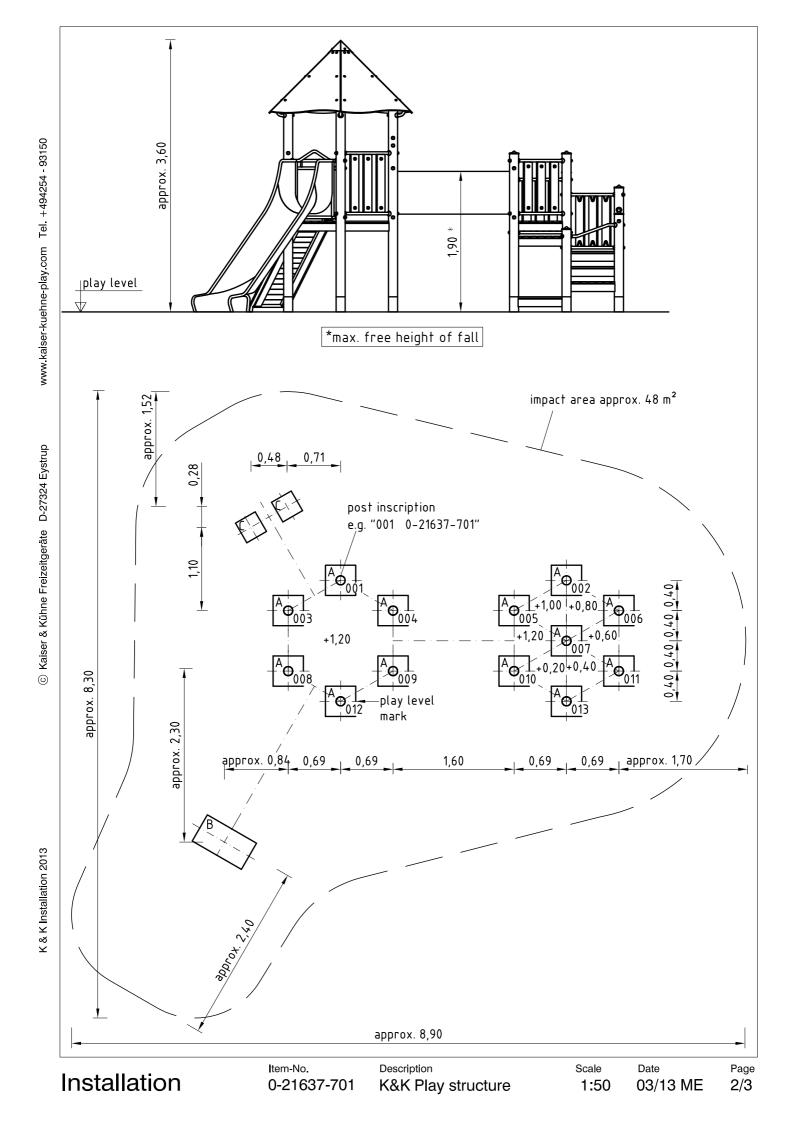
Please ensure that all special tools supplied (e.g. Allen key for secured Allen screws etc.) and all specific documents which are or may be useful for safety management acc. to DIN EN 1176-7 (e.g. invoice, delivery note, order acknowledgement, installation instructions, maintenance instructions) are forwarded to the persons responsible.

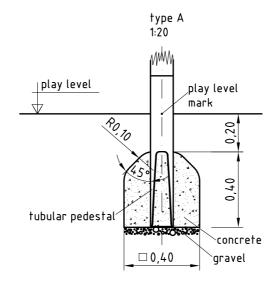
Necessarily insert all attachment parts (infills, handrails etc.) before tightening the screws.

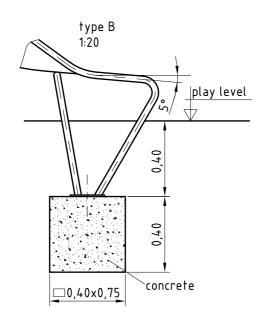
It is NOT possible to insert them afterwards.

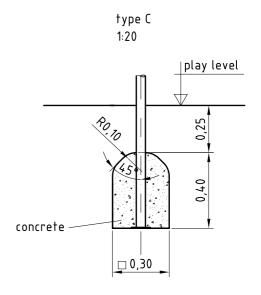












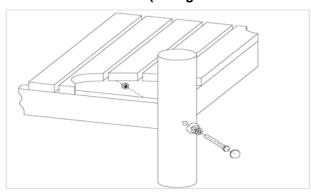
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0-21637-701 Item: Order:

K&K Play structure

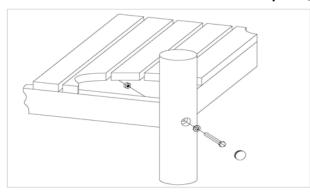
Location: **Building Project:**

3 x SFES1200014 Platform at stainless steel post/tube-pedestal (Hexagon screw with red cap/nut platform-site)



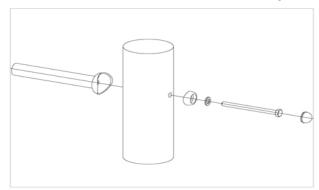
per SC	Total	K&K-Item	Marking
1 x	3 x	3430025	Washer Ø 13 DIN125 A2
1 x	3 x	3300055	Screw cap - upper part M12 P2 colour red/RAL 2002 PA6
1 x	3 x	3300054	Screw cap - lower part, domed M12 colour red/RAL 2002 PA6
1 x	3 x	3430021	Lock nut M12 DIN985 A2
1 x	3 x	3400363	Hexagon head cap screw M12 x 150 DIN931 A2

21 x SFRS1200001 Platform at robinia posts, nut on platform side



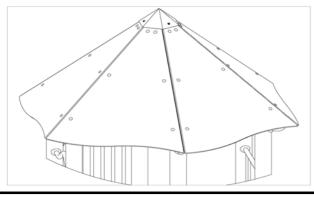
per SC	Total	K&K-Item	Marking
1 x	21 x	3300016	Cover cap (grey) for drill holes Ø 30-34 mm, domed made of polyethylene/ SL36G
1 x	21 x	3400700	Hexagon head screw M12 x 120 DIN931 A2 with screw security coating/FGB red
1 x	21 x	3430129	Washer Ø 14 DIN1440 A2
1 x	21 x	3430021	Lock nut M12 DIN985 A2

56 x SFRS1210001 Standard bolting for parapet, handrail, slide etc. at robinia posts



per SC	Total	K&K-Item	Marking
1 x	56 x	3300054	Screw cap - lower part, domed M12 colour red/RAL 2002 PA6
1 x	56 x	3300055	Screw cap - upper part M12 P2 colour red/RAL 2002 PA6
1 x	56 x	3430025	Washer Ø 13 DIN125 A2
1 x	56 x	3400702	Hexagon head cap screw M12 x 160 DIN931 A2 with screw security coating FGB red

1 x SFAS1240013 Tent roof 6 x 0,80 m with roof hood HPL plates on metal supports and roof hood fastening



per SC	Total	K&K-Item	Marking
36 x	36 x	3430014	Washer Ø 10,5 DIN 125 B A2
3 x	3 x	3400673	Dome head security bolt M8 x 20 Resistorx A2
36 x	36 x	3430011	Hexagon cap nut M10 DIN986 A2
3 x	3 x	3430102	Washer Ø 8.4 DIN9021 A2
36 x	36 x	3400138	Mushroom head screw square neck M10x30 DIN 60

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0-21637-701 Item:

1 x SFAS1070006

Building Project:

Order:

K&K Play structure Location:

Slide run-out section (up to 2,00 m) on foundation stone bolt assembly Spielebene Playlevel

per SC	Total	K&K-Item	Marking
2 x	2 x		Set of stone bolts for slide run-out section M12x160

1 x SFWZ0000001

Security TORX wrench TR40

per SC	Total	K&K-Item	Marking
1 x	1 x	3490081	Security TORX wrench TR40



2 x SFWZ0000012

Lubricating metal (30g box) incl. brush



per SC	Total	K&K-Item	Marking
1 x	2 x	5300039	Lubricating metal box à 30g
1 x	2 x	5200026	Brush for lubricating metal